



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBT400233
Job Sheet 188557



Part No: RBT400233

Job Qty: 2 pcs

Part Name: Driver



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/10/19

Job Tracking No:

Due Date: 3/7/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBT400233 Rev.0 IPP Rev. A 19.01.08 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	2 pcs	3/7/19		0.00	0.00	Purchasing - 1		JAN 28 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	2 pcs	3/7/19		0.00	0.00	Packaging 2 - 1 - B4B		JAN 28 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
120	QC 6	2 pcs	3/7/19		0.00	0.00	QC 6 - 38		DAS 38 9-89
							QC 6 - 42		
							QC 6 - 9		
							QC 6 - 68		
							QC 6 - 61		
130	Small Fab - 2 - B4B	2 pcs	3/7/19		0.00	0.00	Small Fab - 1 - B4B		DAS 38 9-89
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		

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Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S148548



Part: RBT400233

Job No: 188557

Serial No/Batch: S148548

Revision: 0

Inspector:

Exp Date:

Instructions:

Date: 01/20/19

140 QC 5	2 pcs	3/7/19	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 38	
				QC 5 - 42	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
150 Packaging 3-1 - Stock - B4B	2 pcs	3/7/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	DAS
				Packaging 3 - 6 - B4B	28
				Packaging 3 - 7 - B4B	9-89
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
160 QC 21 - FG	2 pcs	3/7/19	0.00 0.00	QC 21 - FG - 21	DAS 21 JAN 30 2019
Part Op 100 - Issue P/O: 042234 MANUFACTURE RBT400233 AS PER DWG Supplier: AIRCRAFT HARDWARE ACCESS - Descriptions: Certificate of conformity is required 130 - Re-identify as required.					
x 2 <i>Archer</i> Jan 10. 2019. <i>Arrow Tech Machine.</i>					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
RBT400233P	Driver	2 (1 ea)	100-Purchasing	5148546	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Purchasing	RBT400233P	2	0	0	
Part Specifications					
Specifications could not be found.					



Quotation

PHGE Machine Works LLC dba
Arrow Tech Machine Works
29751 E. Enid Rd. Unit C
Eugene, Oregon 97402

Phc (541) 780-6938
FA (458) 215-4938
Em atechmachineworks@gmail.com

Date	Quote #
1/10/2019	190

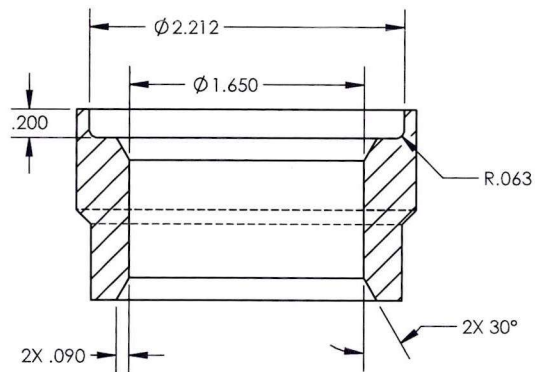
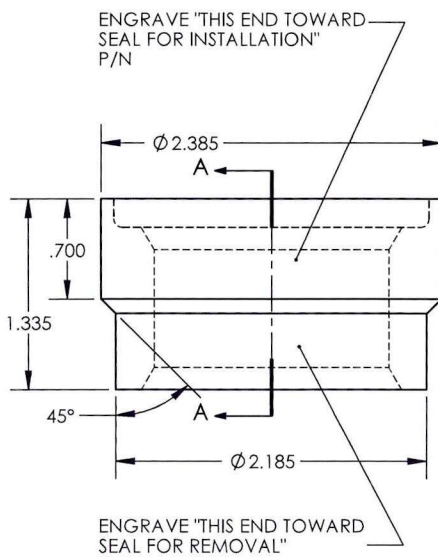
Customer Details	Payment Terms	Sales Rep
Dart Aerospace	Withing 30 days due net	Gabriel Escobar
Contact		
Patrick Lussier		

Quantity	Item	Description	Unit Price	Amount
1	RBT400233 REV-0	DRIVER	\$ 597.00	\$ 597.00
2	"	"	\$ 333.77	\$ 667.54

Subtotal	
Freight	
Payment and Credit Applied	
Total	\$ -

This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

REVISIONS			
REV	DESCRIPTION	DATE	INITIAL APPROVED



SECTION A-A

RED BARN MACHINE	
DRIVER	
DWG NO.	RBT400233
MAT'L	4140 Q & T
DRAWN BY:	GILBERT
APPROVED	<i>D. Weil</i>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX $\pm .005$	FRACTIONS $\pm 1/32$
.XX $\pm .01$	ANGLES $\pm .5^\circ$
.X $\pm .1$	
1. BREAK ALL SHARP EDGES .015 x 45°	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE	1:1
DATE	9/25/2012
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	DRIVER	4140 Q & T	$\phi 2-1/2 \times 1-1/2$	



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Order Log

Order No	Order Date	Customer	Ship-To Contact	Part No	Unit Price	Amount	Quantity	Quantity Shipped	Quantity Remaining	Customer Due Date	Ship Date	Customer PO	Status	Type	Priority	Special Comments	Accounting Job No
5381	4/13/18	CASPE01 Aspen Helicopters Inc		RBT400233	\$1,301.00	\$1,301.00	1	0	1				Quoting	Reactive	Medium		
9355	9/6/18	CASPE01 Aspen Helicopters Inc		RBT400233	\$1,301.00	\$1,301.00	1	0	1				Quoting	Reactive	Medium	TAX ID # 85-0280724	
11505	1/4/19	CPEGA02 Pegasus Technologies Inc		RBT400233	\$1,301.00	\$1,301.00	1	0	1	3/29/19	3/29/19	83720	Open	Reactive	Medium	PLEASE PROVIDE WEIGHTS AND DIMS WHEN READY FOR CUSTOMER TO ARRANGE FREIGHT	
12368	1/3/19	CASPE01 Aspen Helicopters Inc		RBT400233	\$1,301.00	\$1,301.00	1	0	1				Quoting	Reactive	Medium	TAX ID # 85-0280724	
4 Orders					Total:	\$5,204.00											

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PURCHASE ORDER **PO042234**



Supplier: ARR002-VU
Arrow Tech Machine Works
29751 E. Enid Road,
Unit C
Eugene, OR 97402 USA
Phone: 541-780-6938
Fax: 458-215-4938

PO No: PO042234
PO Date: 1/10/19
Due Date: 3/7/19
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Lussier, PatrickPhone:

Ship To:

Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	188557	RBT400233P			Driver	Firmed	-	3/7/19	2 Ea	0 Ea	2 Ea	\$333.77/Ea	\$667.54

Grand Total: \$667.54

Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

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RECEIVED

01/10/19 G.E.



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042234



Supplier: ARR002-VU
Arrow Tech Machine Works
29751 E. Enid Road,
Unit C
Eugene, OR 97402 USA
Phone: 541-780-6938
Fax: 458-215-4938

PO No: PO042234
PO Date: 1/10/19
Due Date: 3/7/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lussier, Patrick
Phone:

Ship To:

Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	188557	RBT400233P			Driver	Firmed	-	3/7/19	2 Ea	0 Ea	2 Ea	\$333.77/Ea	\$667.54
												Grand Total:	\$667.54

Order Notes

Procurement Quality Clauses
A005 RIGHT OF ENTRY
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**PHGE Machineworks dba
Arrowtech Machineworks**
29751 E Enid Rd. Unit C
Eugene, Oregon 97402
Phone: (541) 780-6938
Fax: (458) 215-4938

Packing Slip

NO. 412

Date: 1/25/2019
PO Ref: 042234 ✓
Ship via: Fedex Priority

Bill To:
Dart Aerospace
1270 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K7

Ship To:
Dart Aerospace
1271 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K8

Qty
2 ✓

Item
DRIVER

Part No.
RBT400233P ✓

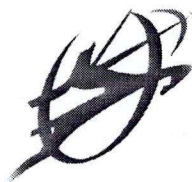
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Received by:

Packaged by: J.M.L.

Checked by: ml

Thank You



ARROW TECH MACHINE WORKS

Certificate of Conformance

Your Purchase Order No: 042234 ✓

Dated: 1/25/2019

Our Order / Job No: 042234-1AWT

Order Qty: 2 ✓

Part Name: DRIVER

Part Number RBT400233 ✓

Lot Size: N/A

Ship Date: 1/25/2019

We certify that these parts shipped to you are of domestic or international manufacture and conform to all requirements of the Purchase Order. These parts have been manufactured and inspected in accordance with all required specifications, instructions and drawings. Any applicable specifications are listed below:

Drawing Number: RBT400233

Rev: 0

Material Size and Type: 4140 Q&T

Material Specifications: STEEL: ASTM A108, ASTM A29

Heat Treatment: N/A

Plating/Finish: ZINC PLATE YELLOW: ASTM B633 TYPE 2 SC 2

Mercury Contamination: The material used to process this order has not come in contact with mercury or mercury bearing instruments.

Date: _____

1/25/19

Signed: _____

Henat m. Rakh

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PHGE Machine Works LLC dba Arrow Tech Machine Works
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